

## CLAIM AMENDMENTS

1 -- 7. (canceled)

8. (currently amended) A cutting-tool assembly  
comprising:

a rotatable tool holder formed with an outwardly open  
seat having an outwardly directed floor;

a cartridge engaged in the seat, carrying a cutting  
insert, and formed with

an inwardly open groove defining a groove axis  
and having a substantially cylindrical  
surface confronting and extending at a  
small acute angle to the seat floor and  
[[with]]

a radially extending bore opening into the  
seat;

an adjustment wedge axially shiftable in and shaped  
generally complementarily to the groove, having a formation  
extending transversely of the axis, and bearing radially outward on  
the groove surface and radially inward on the seat floor, whereby  
axial shifting of the adjustment wedge radially shifts the  
cartridge in the groove;

means including an eccentric pin seated and rotatable in  
the bore and engaging the formation of the adjustment wedge for  
axially shifting the adjustment wedge in the groove and thereby

23 radially displacing the cartridge in the seat on rotation of the  
24 pin, ~~the bore having a depth such that the pin in an inner~~  
25 ~~position is wholly received in the bore and does not project from~~  
26 ~~the bore into the groove; [[and]]~~

27 a retaining element removably received in the cartridge  
28 and projecting radially into the bore at ~~a location impeding~~  
29 ~~movement of the pin into the inner position~~ outward of the  
30 formation of the pin;

31 a retaining body; and

32 means for pressing the retaining body against the  
33 cartridge generally parallel to the seat floor and thereby locking  
34 the cartridge against displacement in the seat.

1 9. (previously presented) The cutting-tool assembly  
2 defined in claim 8 wherein the formation is a transverse groove in  
3 the adjustment wedge and the eccentric pin has a cylindrical end  
4 extension engaged in the transverse groove.

1 10. (previously presented) The cutting-tool assembly  
2 defined in claim 8 wherein the angle is between 8° and 12°.

11. (canceled)

1 12. (currently amended) The cutting-tool assembly  
2 defined in claim ~~[[11]]~~ 8 wherein the seat floor is flat and the  
3 wedge has a flat face riding on the seat floor.

Atty's 23146

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13 and 14. (canceled)